

1 **A review on microbiological and technological aspects of Serpa PDO**
2 **cheese: an ovine raw milk cheese**

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26 **ABSTRACT**

27 Serpa is a PDO cheese considered one of most popular and relevant traditional
28 Portuguese cheeses due to its unique aroma and flavor, which are very much-appreciated
29 characteristics. The special and recognized sensorial attributes of Serpa cheese are a result
30 of the ingredients used, coupled with the manufacturing process, specifically raw ovine
31 milk and extracts of *Cynara cardunculus* L. as coagulant, without addition of any starter
32 culture or milk pasteurization. Serpa quality and safety issues, linked to the high
33 susceptibility and heterogeneity of its final sensorial attributes fosters the importance of
34 large-scale studies focused on biochemical and microbial aspects. Despite the scientific
35 relevance of this traditional product, Serpa studies are still very scarce and limited with
36 the cheesemaking procedure lacking in regulation. Accordingly, the present work
37 emphasizes the current knowledge on Serpa PDO cheese, giving an overview and critical
38 analysis of existing studies and discussing Serpa technological process.

39

40 **1. INTRODUCTION**

41 In southern Europe production of artisanal cheeses is not only economically
42 important but also part of a strong cultural heritage, since these are very ancient practices
43 and manufacturing often takes place in the rural and less-favored regions (Freitas &
44 Malcata, 2000). Besides being of great importance for the local agriculture, these products
45 hold a high benefit for their special and recognized sensorial characteristics that are
46 widely appreciated by consumers (Freitas, Macedo & Malcata, 2000; Roseiro, Wilbey &
47 Barbosa, 2003d). As such, several European cheeses benefit from the Protected
48 Designation of Origin (PDO) label in order to promote the quality and preservation of
49 regional products (Freitas et al., 2000; Randazzo, Caggia & Neviani, 2009).

50 Particularly in the Iberian Peninsula, cheesemaking dates to the Roman
51 occupation and preserve a strong tradition regarding use of raw milk in the process. The
52 PDO seal protects thirteen traditional Portuguese cheeses, all manufactured with raw milk
53 (Freitas et al., 2000; Freitas & Malcata, 2000). Given the long-lasting cultural heritage of
54 Portuguese PDO cheeses regarding the technological process and final sensorial attributes
55 as well as the issues related to their quality and safety, the study of Portuguese traditional
56 cheeses is crucial to improve the cheese characteristics while preserving tradition.

57 Accordingly, the present review focuses on Serpa PDO cheese, an ewe's milk
58 cheese coagulated with extracts of *Cynara cardunculus* L.. Serpa is considered one of
59 most popular and relevant traditional Portuguese cheeses due to its unique organoleptic
60 attributes (Roseiro et al., 2003d). Several parameters such as, distinct milk composition
61 and variations in manufacturing processes among producers influence final flavor and
62 texture properties of raw milk cheeses, which may result in a final product considerably
63 heterogeneous and, in some cases, with organoleptic or safety defects (Montel et al.,
64 2015). The high biodiversity of the microbial population and susceptibility of final
65 sensorial features of Serpa cheese raise the importance of large-scale chemical and
66 microbiological studies and implementation of regulation in the technological procedure.

67 Despite the scientific relevance of Serpa cheese, studies focusing on this PDO
68 cheese are very scarce and limited, prompting the discussion on identification of potential
69 gaps and limitations and how to overcome these hurdles. In this context, all phases of the
70 technological process as well as recent improvements in the Serpa cheesemaking process
71 will be discussed. The present review also gives an overview and critical analysis
72 regarding Serpa PDO studies. Future research on biochemistry and microbiology of this
73 traditional product are also suggested in order to contribute to the improvement of Serpa
74 quality and safety.

75

76 2. SERPA PDO CHEESE

77 The production of Serpa cheese dates to immemorial times but it is believed that
78 Serpa cheese originates from Serra da Estrela cheese during the transhumance period due
79 to the similar manufacturing method and ingredients used. Serra da Estrela is also an
80 ovine raw milk cheese coagulated with *C. cardunculus* L., being produced in a
81 mountainous region in the north of the country with the same name. It is also a famous
82 and extremely appreciated Portuguese PDO cheese (Freitas et al., 2000; Roseiro, García-
83 Risco, Barbosa, Ames & Wilbey, 2003b; Roseiro et al., 2003d). Although there are
84 similarities in the production and ingredients of both cheeses, the cheesemaking area is
85 different and the milk for their production has distinct origins. Classically, the milk for
86 Serra da Estrela cheese was produced from a native sheep breed named Bordaleira, while
87 for Serpa cheese, milk from Merino sheep breeds was originally used. This distinct animal
88 species of origin, coupled with different pastures, milking and cheesemaking areas of the
89 two cheeses contributes to a diverse cheese microbiota, resulting in a final product that is
90 substantially different in terms of flavor and texture (Roseiro et al., 2003d).

91 The demarcated area of Serpa cheese production is located in the Alentejo region,
92 in the south of the country (Decreto Regulamentar 39/87, 1987; Freitas et al., 2000;
93 Roseiro et al., 2003d). Serpa is a full fat cheese with a semi-soft and creamy texture,
94 possessing a characteristic strong and exquisite flavor considered slightly hot and spicy
95 (Freitas et al., 2000; Roseiro, Gómez-Ruiz, García-Risco & Molina, 2003c). The fat
96 content on dry matter basis (DM) of this Alentejo cheese varies between 45 and 60%,
97 while the protein content (DM) is approximately 40% (Decreto Regulamentar 39/87,
98 1987; Roseiro et al., 2003d). Serpa traditional cheese is considered a salty cheese with a
99 typical NaCl concentration in moisture being ca. 40 g kg⁻¹, with Na⁺ and Ca²⁺ as the most

100 incident minerals (Roseiro et al., 2003d). Regarding the minimum maturation index
101 (soluble nitrogen in relation to the total nitrogen), it is ca. 45% and its moisture content
102 varies between 61 and 69% (Decreto Regulamentar 39/87, 1987; Roseiro et al., 2003d).

103 Typically, Serpa PDO cheese possesses a light-yellow color with a smooth and
104 slightly wrinkled rind as well as a flat cylindrical shape with few or no eyes. The
105 characteristic weight of this ripened product ranges between 0.2 and 2.5 kg and its
106 diameter and height between 10-30 cm and 3-8 cm, respectively (Decreto Regulamentar
107 39/87, 1987; Freitas et al., 2000). The pH of the ripened cheese is approximately 5.41,
108 while the acidity (lactic acid) is characteristically between 7.5-9.8 g kg⁻¹. Its ash content
109 is around 84 g kg⁻¹ and water activity is approximately 0.97 (Roseiro et al., 2003d). The
110 main Serpa PDO specifications and sensorial attributes as well as biochemical parameters
111 are presented in Table 1 and 2, respectively.

112 The unique organoleptic attributes of Serpa cheese are a result of the type of milk
113 and rennet used, coupled with the processing technology (Roseiro et al., 2003c). In Serpa
114 cheesemaking process, raw ewe's milk and *C. cardunculus* L. vegetable rennet are used
115 without the addition of any starter culture or milk pasteurization (Dos Santos, Benito, de
116 Guía Córbova, Alvarenga & Herrera, 2017; Dos Santos et al., 2018; Roseiro, et al.,
117 2003c).

118

119 **3. CYNARA CARDUNCULUS L. FLOWER AS MILK COAGULANT**

120 Several plant extracts such as, *Cynara* sp., *Carica papaya* and *Ficus* sp. exhibit
121 the capacity to coagulate milk due to their proteolytic activity (Roseiro, Barbosa, Ames
122 & Wilbey, 2003a). The extracts prepared from wild cardoon flowers (mainly *C.*
123 *cardunculus* and *C. humilis*) are reported as very proteolytic and consequently highly
124 effective in the coagulation of ewe's milk. In addition, use of vegetable coagulants in the

125 cheesemaking process allows the commercialization of these traditional products in lacto-
126 vegetarian and ecological markets (Gomes et al., 2019).

127 Accordingly, in the production of ovine PDO Portuguese cheeses, *C. cardunculus*
128 L. is extensively used as the coagulant. All of these cheeses are coagulated with plant
129 extracts except Terrincho that uses animal rennet. *C. cardunculus* L. is also used in the
130 manufacture of some Spanish PDO cheeses as well as in some French and Italian ovine
131 cheeses (Conceição et al., 2018; Fernández-Salguero & Sanjuán, 1999; Roseiro et al.,
132 2003d).

133 *C. cardunculus* L. species is found in southern and western Mediterranean
134 regions, Canary Islands and Portugal. In Portugal, the cardoon plant grows spontaneously
135 in the southwest regions and on the Madeira Island. Typically, the violet flowers of this
136 species possess the proteolytic enzymes (Fernández-Salguero & Sanjuán, 1999; Roseiro
137 et al., 2003a). This plant contains acid proteinases, belonging to the cyprosins, cardosins
138 or cynarase groups, with similar characteristics to other aspartic proteinases used in
139 cheese manufacture (Conceição et al., 2018; Fernández-Salguero & Sanjuán, 1999; Pino,
140 Prados, Galán, McSweeney & Fernández-Salguero, 2009; Silva & Malcata, 2005).

141 The action of cardoon proteinases promotes milk coagulation, cleaving specific
142 bonds of casein protein that results in a formation of a casein gel (Conceição et al., 2018).
143 The caseins are the most prevalent proteins in milk and can be divided in calcium-
144 sensitive (α_{s1} - and α_{s2} -caseins and β -casein) and calcium-insensitive (κ -casein) caseins
145 (Park, Juárez, Ramos & Haenlein, 2007). Although the vegetable enzymes possess lower
146 specificity than chymosin (animal enzyme), they exhibit higher proteolytic activity as
147 well as higher secondary proteolytic specificity regarding the hydrolysis of α_s - and β -
148 caseins (Ben, Besbes, Attia & Blecker, 2017; Conceição et al., 2018; Pino et al., 2009;
149 Pires et al., 1994). This intense proteolytic action has impact on Serpa cheese ripening,

150 resulting in the development of its unique texture and flavor attributes, mainly the softer
151 texture of Serpa cheese (Ben et al., 2017; Conceição et al., 2018; Pires et al., 1994).

152

153 **4. SERPA CHEESEMAKING PROCESS**

154 The manufacture of most PDO cheeses occurred mainly on farm scale, however,
155 in the last decades, some artisanal dairies have gradually been modernizing to respond to
156 the market demands, improving processing and hygiene conditions (Freitas et al., 2000;
157 Roseiro et al., 2003c). Therefore, Serpa has also been produced on a semi-industrial scale,
158 with some amendments to the traditional approach. Nevertheless, they must comply with
159 the certification recommendations to be considered a PDO cheese. Several regional
160 cheesemaking industries produce cheeses similar to Serpa cheese, but only seven of these
161 produce under the PDO denomination requirements and only those can benefit from the
162 seal. Nowadays, all Serpa PDO certified dairies produce this traditional cheese using a
163 semi-industrial approach (Dos Santos et al., 2017; Dos Santos et al., 2018).

164 The PDO specifications (Table 1) require the use of pure raw ovine milk produced
165 in the demarcated geographic area, without addition of any starter culture or milk
166 treatment and coagulated with aqueous extract of *Cynara cardunculus* L., followed by a
167 minimum maturation period of 30 days. Although the native sheep breed for Serpa
168 production is Merino, other breeds can be used, either alone or in combination. All the
169 cheesemaking procedures also must occur in the demarcated area of the PDO cheese.
170 Only dairies authorized by the Serpa producers' group can produce this traditional cheese,
171 following its specific rules of production and submitting the cheeses to the control and
172 certification system for the PDO seal. Cheeses produced with different technological
173 processes or not approved by the control and certification system may be marketed as
174 ewe's milk cheeses without the PDO label (Decreto Regulamentar 39/87, 1987; Council

175 Regulation EEC2081/92, 2017). The Serpa PDO specifications are summarized in Table
176 1.

177 Variations in the pre-processing of milk, preparation of the coagulant, curd
178 working, whey drainage, salting and ripening processes among dairies directly affect the
179 final product characteristics (Randazzo et al., 2009). In this context, in the following
180 topics, all phases of Serpa PDO cheese manufacture will be discussed, highlighting some
181 variations according to dairies. Several manufacturing stages are also summarized in
182 Figure 1.

183

184 **4.1 OVINE MILK**

185 In Portugal, the last statistical data regarding small ruminant's milk production
186 point to an annual production of about 69.9 million liters of sheep's milk alone. Most of
187 the milk from small ruminants is used for cheesemaking, with a milk yield approximately
188 of 20%. According to the same statistical data, in the ovine sector 11,700 tons of cheese
189 were produced in 2018 (Conceição et al., 2018; INE, 2019). In the demarcated area of
190 Serpa cheese production were produced 72,225 kg of ovine cheese in 2017 (INE, 2018).

191 Ewe's milk possesses a higher protein, fat and mineral content than cow's or
192 goat's milk, this higher nutritional value is extended to ovine cheeses. Contrary to the
193 bovine sector, the composition of ovine milk depends strongly on the season of the year.
194 Similarly, physiological factors such as, age and lactation period, management systems,
195 for instance, nutrition, milking conditions and sheep genetics largely influence the
196 chemical and microbiological milk composition, resulting in significant variations in final
197 product texture and flavor (Bencini & Pulina, 1997; Park & Haenlein, 2006; Park et al.,
198 2007).

199 Animal genetics (breed and genotype) is the most determinant factor in the quality
200 and yield of milk. Usually, sheep breeds with higher milk production, will yield milk with
201 lower protein and fat content (Bencini & Pulina, 1997). Some milk producers have been
202 replacing traditional ovine breeds with breeds with higher milk yield such as, the Lacaune
203 breed. Even though some traditional breeds, such as the Merino, are less productive, their
204 milk possesses a richer composition (Roseiro et al., 2003d). Use of milk with higher fat
205 and protein content has a positive impact in the nutritional properties and affects the final
206 sensorial features (Bencini & Pulina, 1997).

207 In the demarcated areas of Serpa manufacture, production of ovine milk is usually
208 seasonal, restricted from October to June due to the high temperatures typically registered
209 in summertime (Alvarenga, Canada & Sousa, 2008). In summer, the poorer nutritive
210 content of pastures results in high variations in milk composition and yield (Bencini &
211 Pulina, 1997). During the other seasons, milk collection frequently occurs twice a day
212 and automatic technologies may be used to improve the milking process (Roseiro et al.,
213 2003d).

214 All management systems and equipment used during both milk collection and
215 cheese manufacture are sources of contaminating microorganisms (Montel et al., 2014).
216 In the last decades, the high market value of small ruminant's milk coupled with market
217 demands has led to the implementation of automatic systems in ovine and caprine milk
218 collection. However, several studies propose some differences between milk composition
219 from manual and mechanic collection, suggesting a higher incidence of mastitis in
220 machine-milking collection (Reinmann, 2017).

221 Roseiro et al. (2003d) found a significant presence of *Staphylococcus aureus* in
222 Serpa milk and cheese produced in a semi-industrial dairy compared with milk and cheese
223 from a traditional dairy (Roseiro et al., 2003d). The presence of some *Staphylococcus* and

224 *Streptococcus* species in milk and cheese may be associated to mastitis, possibly resulting
225 from mechanical milking (Dos Santos et al., 2018; Guerreiro et al., 2013). Dos Santos
226 and co-workers (2018) only found the presence of *S. aureus* in cheeses from a non-PDO
227 certified dairy and, in addition to mastitis, poorer hygiene practices may be associated
228 with the presence of this bacterial species (Guerreiro et al., 2013; Dos Santos et al., 2018).

229 Although an evolution in the cheesemaking practices and hygiene conditions was
230 verified, a stricter control of the chemical and microbiological composition of raw milk
231 is still required. Guerreiro et al. (2013) carried out molecular screening to detect
232 subclinical mastitis in three distinct ovine breeds, living in the southern region of
233 Portugal. The authors focused on the importance of implementing new approaches for
234 mastitis detection in order to control milk composition (Guerreiro et al., 2013). In addition
235 to the importance of early mastitis detection, it may be crucial to implement simple
236 solutions for a stricter control of milk composition, for instance, screen for some physical
237 and chemical milk parameters to a rapidly assess of milk quality and safety.

238

239 **4.2 MILK TREATMENT**

240 The first step of Serpa cheese manufacture consists in milk filtration in order to
241 remove the impurities (Figure 1), typically performed with cotton cloths (Roseiro et al.,
242 2003d). In the manufacture of Serpa pre-processing treatments of milk and starter culture
243 inoculation are not permitted (Figure 1), resulting in a high microbial biodiversity that
244 contributes to the development of an exceptional flavor and texture (Bachmann et al.,
245 2011; Montel et al., 2014). However, as described previously, special control of
246 microbiological and chemical quality of the raw milk is required as well as application of
247 a minimum ripening period to obtain a final product with required organoleptic and safety
248 characteristics (Montel et al., 2014).

249 Given the high number of parameters that influence the chemical and
250 microbiology of milk, Roseiro et al. (2003d) studied in detail the milk used in Serpa
251 cheese production in two different dairies (artisanal and semi-industrial), finding some
252 significant differences among some biochemical parameters, for instance, acidity, protein
253 and ash. Regarding microbiology, significant differences in lactic acid bacteria counts
254 were also found in milk from distinct industries. Significant variations in Serpa milk from
255 artisanal and semi-industrial dairies corroborates the high heterogeneity of milk
256 composition and, consequently, large variation in the features of traditional cheeses
257 produced with raw milk without addition of any starter culture or milk pasteurization
258 (Roseiro et al., 2003d).

259

260 **4.3 MILK COAGULATION**

261 Serpa is a vegetable coagulated cheese and, during its production dairies prepare
262 an aqueous extract of *C. cardunculus* L. on the day prior to cheese production. Depending
263 on the producer, vegetable coagulant preparation may differ considerably; employing
264 distinct preparation methods and quantities of dried flowers added (Roseiro et al., 2003b).
265 The cardoon flowers are placed in a water infusion and, then, typically macerated in a
266 mortar (Alvarenga et al., 2008; Roseiro et al., 2003d). Nowadays, the coagulant is
267 typically triturated in an electric blender and filtered with a thin cotton cloth. The resultant
268 aqueous extract possesses a purplish or brown color. The filtered milk is usually soft
269 heated (ca. 30 °C) to aid the coagulation (Figure 1). Milk coagulation occurs within
270 approximately an hour with a temperature around 30 °C (Roseiro et al., 2003d; Alvarenga
271 et al., 2008).

272 For suitable coagulant activity, the amount of cardoon extract necessary per liter
273 of ovine milk frequently ranges between 0.2 and 0.6 g. Sometimes during coagulant

274 maceration and preparation, some cheese producers add salt to improve extraction of the
275 proteinases (Conceição et al., 2018). In addition to proteolytic enzymes, the filtered
276 extract of cardoon possesses other components such as, phenolic compounds, which are
277 not involved in the milk coagulation or cheesemaking process but affect enzymatic
278 activities during ripening process (Conceição et al., 2018; Jervis et al., 1989).

279

280 **4.4 CURD WORKING**

281 Following coagulation, curd is placed in perforated molds to facilitate air and
282 whey drainage and there is a continuous whey drainage and decrease in curd volume
283 approximately during 10 min, leaving the curd more compact. Afterwards, the curd is
284 removed from perforated molds and the cheese is cleaned of curd leftovers and placed in
285 molds again. Cheeses are turned over several more times, to drain remaining whey (Figure
286 1; Alvarenga et al., 2008; Roseiro et al., 2003d). In the described stage, distinct
287 modifications have been introduced at the semi-industrial scale of Serpa cheese
288 production such as, the molds are placed in a hydraulic press to facilitate whey drainage
289 (Roseiro et al., 2003d).

290 In these stages of the cheese-making procedure, the microbial population is
291 dominated by lactic acid bacteria (LAB), such as *Lactococcus* spp., *Enterococcus* spp.
292 and *Lactobacillus* spp. (Beresford, Fitzsimons, Brennan & Cogan, 2001; Jany et al., 2008;
293 Quigley et al., 2011). LAB acidification coupled with the cheese manufacturing process
294 promote both curd syneresis and whey drainage (Beresford et al., 2001).

295

296 **4.5 SALTING**

297 Beyond milk and coagulant, salt addition is another important ingredient in cheese
298 processing and the quantity and stage at which it is added may be different between

299 dairies. Salt incorporation can occur for instance, at the same time as coagulant addition
300 and/or following whey drainage (Figure 1), resulting in considerably distinct salt
301 concentrations in the final product (Alvarenga et al., 2008; Roseiro et al., 2003d).
302 Typically, in Serpa PDO cheese manufacture, approximately 1500 g of salt are added to
303 100 L of milk (Alvarenga et al., 2008).

304

305 **4.6 RIPENING PROCESS**

306 During ripening of Serpa cheese, traditionally manufactured cheese ripened
307 occurred under ambient conditions, while semi-industrial dairies use ripening rooms
308 under controlled conditions (Figure 1; Roseiro et al., 2003b; Roseiro et al., 2003d). Under
309 controlled ripening two successive controlled rooms are used: the first stage lasts about
310 two weeks in a controlled temperature (8–9 °C) and relative humidity (92-97%) room
311 and; the second stage of three or four weeks between 10 and 13 °C of temperature and 85
312 and 90% relative humidity (Alvarenga et al., 2008; Freitas et al., 2000).

313 During the ripening period, cloth bandages are placed around the cheese to avoid
314 deformation of the rind. The cheeses are repeatedly turned and washed to provide a
315 uniform maturation and to remove the viscous layer on the cheese surface (Roseiro et al.,
316 2003). The ripening time adopted may be variable as well but, as previously appointed, a
317 minimum maturation period is required to ensure the product's safety. In the case of Serpa
318 cheese legislation, a minimum ripening time of 30 days is applied, typically ranging
319 between 30 and 40 days (Figure 1; Alvarenga et al., 2008; Silva et al., 2000).

320 Evolution of the microbial population during the fermentation and ripening
321 processes influences the metabolic activities of bacteria and fungi and, consequently, their
322 evolution affects the content and composition of fat, protein, sugar and minerals
323 (Randazzo et al., 2009). Throughout maturation, pH decreases due to lactic acid

324 production and plays an important role in final product properties and safety, since this
325 reduction contributes to the production of several aroma and taste related compounds and
326 inhibits the growth of pathogenic microorganisms, respectively (Alvarenga et al., 2008;
327 Beresford et al., 2001).

328 Specifically, proteolytic and lipolytic activities, as well as production of volatile
329 compounds by bacteria and fungi present on the cheese surface enables development of
330 both flavor and texture properties in the final product (Schornsteiner, Mann, Bereuter,
331 Wagner & Schmitz-Esser, 2014). Roseiro et al. (2003b) evaluated the proteolysis and
332 maturation index of Serpa cheeses from a traditional and semi-industrial dairy, suggesting
333 that proteolytic activity is dependent on the technological process, mainly on the
334 coagulant activity, salting and ripening conditions. The results suggested a higher
335 proteolysis of cheeses from the traditional dairy, probably resulting from the lower salt
336 concentration and higher moisture. Higher proteolysis results in a softer texture (Roseiro
337 et al., 2003b).

338 During fermentation the production of antimicrobial compounds occurs (e.g. lactic
339 acid, ethanol, carbon dioxide, hydrogen peroxide, diacetyl and bacteriocins), which
340 contributes to inhibition of growth and proliferation of undesired microorganisms. In
341 parallel, this inhibition throughout maturation period lead to a reduction of several toxic
342 compounds, such as aflatoxins, which may be produced by the undesired microorganisms
343 and may be present in the cheese environment (Giraffa, 2004).

344

345 **5. SERPA CHEESE SHORTCOMES**

346 Despite the unique sensorial profile of Serpa cheese, several parameters might
347 impact the physical, chemical and microbiological characteristics and directly impacted
348 the cheese sensory profile (Montel et al., 2015; Randazzo et al., 2009). These variations

349 may result in a final product considerably heterogeneous and, in some cases, with
350 organoleptic defects (Montel et al., 2015).

351 There is great controversy around consumption of raw milk cheeses, raising
352 questions regarding quality and safety due to the possible presence of some undesired
353 microbial groups in raw milk such as, pathogenic microorganisms. In the last decades, a
354 relatively small number of food-borne outbreaks in the dairy industry have been reported,
355 however these occurrences were linked to unpasteurized or defective pasteurized milk
356 and/or post-contamination, rendering commercialization of raw milk cheeses in more
357 demanding markets rather difficult (Montel et al., 2015).

358 Implementation of the use of an autochthonous starter culture in traditional cheese
359 manufacture constitutes a possible way to overcome these problems and promote a
360 consistent quality in the final product, reducing variability as well as minimizing safety
361 risks. However, one of the challenges in development of such a starter culture is selection
362 of one or a group of technological relevant strains. These must be well adapted to the
363 cheesemaking process, optimizing the fermentative process and ensuring that the
364 authenticity of the final product is maintained as much as possible (Montel et al., 2014;
365 Silveti et al., 2017).

366 The understanding of the microbial community's evolution over time will lead to
367 a better understanding of the role of different microbial groups during cheese manufacture
368 and ripening (Justé, Thomma & Lievens, 2008; Silveti et al., 2017). Accordingly, it is
369 pivotal to quantify and identify the evolution and activity of such a microbial community
370 throughout the manufacturing process and understand their technological importance, in
371 order to select the most relevant autochthonous strains (Silveti et al., 2017).

372

373 **6. MICROBIOLOGY OF SERPA CHEESE**

374 Despite the importance of cheese microbiology, Serpa microbiological studies are
375 very scarce and limited (Dos Santos et al., 2018). In this context, it is important to discuss
376 the current knowledge of Serpa cheese microbiology in order to recognize the existing
377 gaps and propose alternative studies that would complement the current information on
378 the Serpa microbial community. Available Serpa studies will be discussed next and are
379 summarized in Table 3, being divided into culture-dependent works and studies that
380 coupled both culture-dependent and -independent approaches.

381

382 **6.1 CULTURE-DEPENDENT SERPA STUDIES**

383 In a study by Roseiro and Barbosa (1996), they evaluated qualitatively the
384 microflora of Serpa milk and cheese. According to these authors, the microbial
385 communities are similar, being dominated by lactobacilli. Throughout the maturation
386 period, a decrease in coliforms and streptococci bacteria was reported together with an
387 increase in proteolytic bacteria (Roseiro & Barbosa, 1996). In another study focused on
388 the microbiology of Serpa and Serra da Estrela cheeses, enterococci and mesophilic LAB
389 were reported as the main groups with *Lactococcus* and *Leuconostoc* reported as the most
390 prevalent genera (Barbosa, 2000).

391 One parameter that significantly contributes to chemical and microbiological
392 variations in milk and cheese is the distinct cheesemaking procedures used in different
393 dairies (Montel et al., 2014). Roseiro et al. (2003d) characterized microbiologically the
394 milk and Serpa cheese from two dairies, finding significative differences between the
395 final products from artisanal and semi-industrial manufacture. These results suggested a
396 distinct microbial composition of milk and cheese between producers. In terms of the
397 microbiological profile, it was reported that LAB, yeasts, molds and coliforms as well as

398 some pathogenic species, such as *Escherichia coli*, *Listeria monocytogenes* and
399 *Staphylococcus aureus* were present (Roseiro et al., 2003d).

400 During the last decades, Serpa cheese microbiota was investigated using culture-
401 dependent approaches, which involves the cultivation and isolation of a microbial
402 population on selective media (Jany & Barbier, 2008; Quigley et al., 2011; Randazzo et
403 al., 2009). These methods involve a complex and long experimental period prior to
404 identification based on phenotypic or genotypic characteristics of the microorganisms
405 (Jany & Barbier, 2008; Ndoye, Rasolofo, LaPointe & Roy, 2011). Moreover, culturing
406 techniques may be inaccurate in the microbial diversity estimation since less abundant
407 microbial species are often outcompeted by the more abundant ones. Furthermore, some
408 species are unable to grow *in vitro* (Dolci et al., 2015; Ndoye et al., 2011; Neviane et al.,
409 2013; Quigley et al., 2011). Therefore, culture-dependent approaches typically
410 underestimate microbial diversity of cheese and other habitats (Jany & Barbier, 2008;
411 Ndoye et al., 2011). These studies were based on the dominant groups under specific
412 conditions of manufacture, or were developed in a perspective of final product safety,
413 aiming at quantifying some microbial groups and detecting presence of key
414 microorganisms, both in milk or cheese, namely pathogenic or spoilage bacteria and fungi
415 (Barbosa, 2000; Roseiro & Barbosa, 1996; Roseiro et al., 2003d).

416

417 **6.2 CULTURE-DEPENDENT AND -INDEPENDENT SERPA STUDIES**

418 With the development of culture-independent approaches, the microbiology of
419 food and other ecosystems has been revolutionized, enabling the study of microbiota
420 faster and more exhaustively. These techniques are based on direct analysis of DNA or
421 RNA, not requiring the cultivation and isolation of microorganisms present in the target
422 habitat (Dolci et al., 2015; Ndoye et al., 2011; Neviane et al., 2013). Culture-independent

423 methods have been reported as an effective and reliable way to explore the dynamic of
424 the cheese microbial community, contributing to an understanding of the technological
425 role of microorganisms during cheese manufacture and ripening (Neviane et al., 2013).

426 Recently, two microbiological studies of Serpa cheese were done coupling culture
427 dependent and -independent methods. The first study explored the yeast community of
428 Serpa cheese (Dos Santos et al., 2017) while, in the other work the authors studied the
429 bacterial community of this traditional product (Dos Santos et al., 2018). In both cases,
430 PDO and non-PDO certified cheeses from two different batches and seasons were
431 analyzed, after the minimum maturation period (30 days), coupling culture-dependent
432 and -independent approaches (Dos Santos et al., 2017; Dos Santos et al., 2018).

433 The studies of Serpa yeast and bacterial community suggested a wide diversity of
434 genera and species as well as indicated significant differences between the microbial
435 population from PDO and non-PDO cheeses (Dos Santos et al., 2017; Dos Santos et al.,
436 2018). These variations proposed a lack of regulation in the Serpa cheesemaking process.
437 Additionally, in samples from one of the non-PDO certified industries, *S. aureus* was
438 found (Dos Santos et al., 2017) and, as previously mentioned, this species may be
439 associated with foodborne disease. The authors suggested that the use of longer ripening
440 periods in Serpa cheese would be favorable (Dos Santos et al., 2017), also a revision in
441 the manufacture procedures and implementation of stricter hygiene practices as well as a
442 better control of milk composition would help to overcome safety issues.

443 The prevalent genera and species reported in these studies are among the most
444 predominant groups occurring in other raw milk cheeses studies, for instance, Serra da
445 Estrela cheese (Dahl, Tavaría & Malcata, 2000; Tavaría & Malcata, 1998, 2000), being
446 reported as technologically safe and relevant for the development of key sensorial
447 attributes during ripening (Dos Santos et al., 2017; Dos Santos et al., 2018). In the first

448 study, *Debaryomyces* and *Kluyveromyces* were reported as the most prevalent yeast
449 genera in the core of all cheeses analyzed, however, culture-independent approaches also
450 revealed a high prevalence of *Galactomyces* genus (Dos Santos et al., 2017). Regarding
451 bacterial community, the culture-independent analysis reported *Lactococcus*,
452 *Leuconostoc* and *Lactobacillus* as the most prevalent genera, while the culturing analysis
453 pointed *Lactobacillus paracasei/ casei* as the main species in PDO cheeses and
454 *Lactobacillus brevis* in non-PDO cheeses (Dos Santos et al., 2018).

455 Altogether, these results contribute to the current knowledge on Serpa
456 microbiology, identifying the most prevalent microbial group on Serpa thirty-day old
457 cheeses. The culture-independent data complemented the results obtained by culturing
458 methods, identifying a high range of yeast and bacterial genera (Dos Santos et al., 2017;
459 Dos Santos et al., 2018). Nevertheless, the culture-dependent approaches allowed the
460 discrimination of microbial isolates at a deep taxonomic level (species level) and their
461 culturing and isolation may allow for determination of several parameters, related to their
462 technological and functional attributes. The culture-dependent approach may therefore be
463 crucial in contributing to the selection of isolates of a tailor-made autochthonous starter
464 culture to improve cheese quality.

465 These results may be useful to improve the ripening conditions, favoring some
466 desirable microbial species involved in the maturation phase. However, these
467 microbiological works lack, an overall, understanding of the microbial evolution as well
468 as the technological role of the microbial communities during manufacture and ripening.
469 Exploration of the microbial community dynamics throughout cheese manufacture and
470 ripening will complement these results and allow for recognition of the impact of distinct
471 groups in the various cheesemaking phases.

472

473 7. CONCLUSIONS AND FUTURE DIRECTIONS

474 Even though pasteurized cow milk cheeses currently dominate the cheese market,
475 traditional cheeses are the most representative of Southern Europe. In Portugal these
476 artisanal products are mainly manufactured from small ruminant's milk, mainly ovine
477 (Roseiro et al., 2003d). Both the processing technology and ingredients used in Serpa
478 cheese production result in a final product characterized by its high microbial
479 biodiversity, allowing for development of unique sensorial attributes. The high
480 susceptibility of raw milk cheeses to the milk composition and manufacturing procedures,
481 may result in a final product heterogeneous in terms of flavor and texture characteristics.
482 The safety risk of raw milk consumption is also a relevant issue.

483 The major impact that microorganisms play in the organoleptic and safety features
484 make it mandatory to increase the knowledge of the microbiological profile of this cheese.
485 Recent studies have shed some light on the microbial ecosystem of ripened Serpa cheese,
486 nevertheless with a higher number of analyzed samples and monitoring of the microbial
487 dynamics throughout cheese manufacture and ripening, could provide clearer insights
488 about the technological and functional impact of the most relevant bacterial and yeast
489 strains. Moreover, core and rind are distinct environments and some studies and ancient
490 data reported significant differences in the microbial community of the two environments
491 (Schornsteiner et al., 2014) and, thus, study of rind microbiota may be important to
492 complement the results as well.

493 Advances in these directions will certainly allow for improvement and
494 implementation of better practices, assuring better control of Serpa cheese manufacture
495 and ripening and consequently, contribute to the upgrading of its quality and safety. In
496 parallel, identification of microbial strains with technological and organoleptic relevance
497 will guide the selection and development of an autochthonous starter culture for this

498 traditional cheese. Even though in the Portuguese legislation of PDO cheeses a starter
499 culture inoculation is not permitted, the development of a starter culture may contribute
500 to introduction into the market of a cheese with a similar organoleptic profile of Serpa
501 PDO cheese. This will allow enhanced marketability of a widely appreciated Portuguese
502 cheese, both in the country of origin and in other markets with stricter hygiene and food
503 safety regulations.

504

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656 **Table 1. Serpa PDO cheese specifications (Decreto Regulamentar 39/87, 1987; Council Regulation**
 657 **EEC2081/92, 2017).**

PDO specification of Serpa cheese	
Type of milk	Pure raw ovine milk produced in the demarcated area
Milk Treatment	No milk treatment or addition of starter culture
Coagulant	Aqueous extract from <i>Cynara cardunculus</i> L.
Ripening conditions	30 days (minimum), temperature between 6-12 °C and relative humidity between 85-90%
Conservation conditions	0-5 °C in the dairy industry; 0-10 °C in the transport and retailer
Dimensions	Weight: 0.2-2.5 kg; Height: 3-8 cm; Diameter: 10-30 cm
Maturation index (WSN/TN)	45% (minimum)
Moisture (FFB)	61-69%
Fat (DM)	45-60%
Surface	Malleable consistence; whole and well-formed aspect, slightly rough and thin; uniform light-yellow color
Interior	Buttery texture, with easily deformable cutting zone; unctuous aspect, with few or no eyes; light-yellow color; strong and slightly spicy flavor

658 * DM – Dry matter; WSN – Water soluble nitrogen; TN – total nitrogen

659

660 **Table 2. Serpa PDO biochemical composition.**

Biochemical composition of Serpa cheese		Reference
pH	4.95-5.7	Roseiro et al., 2003d; Alvarenga et al., 2008; Dos Santos et al., 2017; Dos Santos, et al., 2018
Acidity	7.5-9.8 g kg ⁻¹ lactic acid	Roseiro et al., 2003
Protein (DM)	36-41 g kg ⁻¹	Roseiro et al., 2003
Total nitrogen (m/m)	3.5%	Alvarenga et al., 2008
Non-protein nitrogen (NPN/TN)	2.3%	Alvarenga et al., 2008
Aminoacidic nitrogen	3.7%	Alvarenga et al., 2008
Salt in Moisture (S/M)	36.1-44.3 g kg ⁻¹ NaCl	Roseiro et al., 2003
Ash	80.9-86.3 g kg ⁻¹	Roseiro et al., 2003
Water activity (a _w)	0.96-0.98	Dos Santos et al., 2017; Dos Santos et al., 2018
Hardness	7.05 N	Alvarenga et al., 2008
Ca ²⁺ content (DM)	12.48-13.11 g kg ⁻¹	Roseiro et al., 2003
K ⁺ content (DM)	1.94-2.14 g kg ⁻¹	Roseiro et al., 2003
Mg ²⁺ content (DM)	0.69-1.26 g kg ⁻¹	Roseiro et al., 2003
Na ⁺ content (DM)	12.58-13.32 g kg ⁻¹	Roseiro et al., 2003

661 *DM – Dry matter; NPN – Non-protein nitrogen; TN – total nitrogen

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Table 3. Serpa cheese microbiology studies.

Type of study	Main purpose and results	Predominant microbial groups	Examples of microbial groups and counts	Reference
Culture dependent	Similar microbiota between Serpa milk and cheese. Decrease in coliforms and streptococci and increase in proteolytic bacteria during ripening.	Lactobacilli	Coliforms and streptococcus ca. 10^7 cfu g ⁻¹ of cheese in fresh cheese and proteolytic bacteria ca. 10^5 cfu g ⁻¹ in ripened cheese	Roseiro and Barbosa (1996)
	Microbiological investigation of Serpa cheese.	Enterococci and mesophilic LAB	Mesophilic LAB ca. 10^8 cfu g ⁻¹ of cheese and enterococci ca. 10^7 cfu g ⁻¹ of cheese; <i>Lactococcus spp.</i> and <i>Leuconostoc spp.</i>	Barbosa (2000)
	Significant biochemical and microbiological differences between artisanal and semi-industrial dairies.	LAB, yeasts and coliforms	LAB ca. 2×10^8 , yeasts ca. 8×10^4 and coliforms ca. 4×10^5	Roseiro et al. (2003d)
Culture dependent and independent	Significant differences between bacterial and yeast community of PDO and non-PDO cheeses.	<i>Galactomyces</i> , <i>Debaryomyces</i> and <i>Kluyveromyces</i> genera	<i>Debaryomyces hansenii</i> , <i>Kluyveromyces lactis</i> , <i>Candida zeylanoides</i> , <i>Pichia fermentans</i> , <i>Cryptococcus ozeirensis</i> and <i>Yarrowia lypolytica</i>	Dos Santos et al. (2017)
	High diversity of bacteria and yeast genera and species.	<i>Lactococcus</i> , <i>Leuconostoc</i> and <i>Lactobacillus</i> genera	<i>Lb. paracasei</i> , <i>Lb. plantarum</i> , <i>Lb. brevis</i> , <i>Lb. pentosus</i> , <i>Lb. curvatus</i> , <i>L. mesenteroides</i> , <i>Lc. Lactis</i> , <i>E. faecalis</i> , <i>E. faecium</i> , <i>E. hirae</i> and <i>Hafnia alvei</i>	Dos Santos et al. (2018)

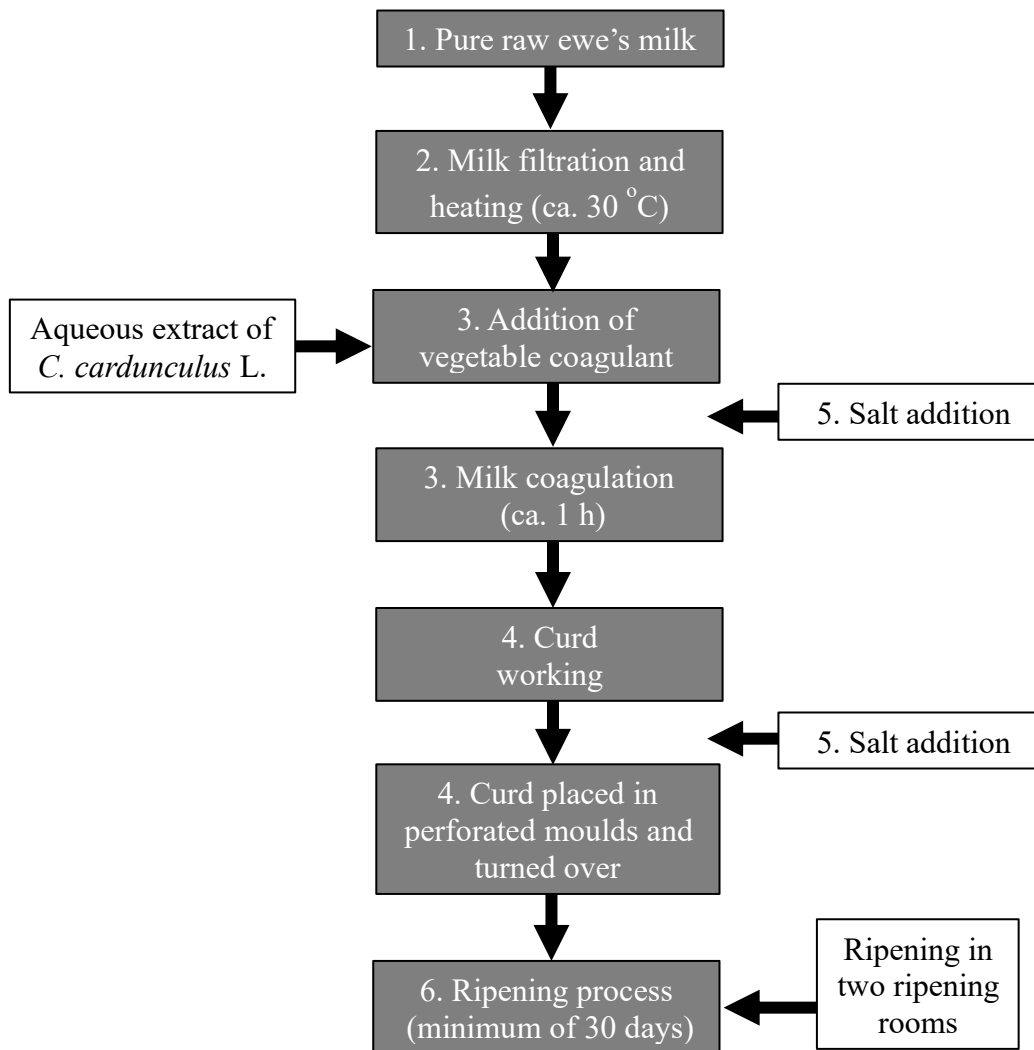
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705 **Figure 1.** PDO Serpa cheesemaking procedure.